

Series 205

Speeds & Feeds information pg 337

Diameter (d1)					
Dec. inch	Fract. inch	Wire / letter	mm	I1 mm	I2 mm
0.5846			14.850	169.00	114.00
0.5866			14.900	169.00	114.00
0.5906			15.000	169.00	114.00
0.5937	19/32		15.080	178.00	120.00
0.5945			15.100	178.00	120.00
0.5984			15.200	178.00	120.00
0.6004			15.250	178.00	120.00
0.6024			15.300	178.00	120.00
0.6063			15.400	178.00	120.00
0.6094	39/64		15.480	178.00	120.00
0.6102			15.500	178.00	120.00
0.6142			15.600	178.00	120.00
0.6181			15.700	178.00	120.00
0.6201			15.750	178.00	120.00
0.6220			15.800	178.00	120.00
0.6248	5/8		15.870	178.00	120.00
0.6260			15.900	178.00	120.00
0.6299			16.000	178.00	120.00
0.6339			16.100	184.00	125.00
0.6378			16.200	184.00	125.00
0.6398			16.250	184.00	125.00
0.6406	41/64		16.270	184.00	125.00
0.6417			16.300	184.00	125.00
0.6457			16.400	184.00	125.00
0.6496			16.500	184.00	125.00
0.6535			16.600	184.00	125.00

Diameter (d1)					
Dec. inch	Fract. inch	Wire / letter	mm	I1 mm	I2 mm
0.6563	21/32		16.670	184.00	125.00
0.6575			16.700	184.00	125.00
0.6594			16.750	184.00	125.00
0.6614			16.800	184.00	125.00
0.6654			16.900	184.00	125.00
0.6693			17.000	184.00	125.00
0.6720	43/64		17.070	191.00	130.00
0.6732			17.100	191.00	130.00
0.6772			17.200	191.00	130.00
0.6791			17.250	191.00	130.00
0.6811			17.300	191.00	130.00
0.6850			17.400	191.00	130.00
0.6874	11/16		17.460	191.00	130.00
0.6890			17.500	191.00	130.00
0.6929			17.600	191.00	130.00
0.6969			17.700	191.00	130.00
0.6988			17.750	191.00	130.00
0.7008			17.800	191.00	130.00
0.7031	45/64		17.860	191.00	130.00
0.7047			17.900	191.00	130.00
0.7087			18.000	191.00	130.00
0.7126			18.100	198.00	135.00
0.7165			18.200	198.00	135.00
0.7185			18.250	198.00	135.00
0.7189	23/32		18.260	198.00	135.00
0.7205			18.300	198.00	135.00

Diameter (d1)					
Dec. inch	Fract. inch	Wire / letter	mm	I1 mm	I2 mm
0.7244			18.400	198.00	135.00
0.7283			18.500	198.00	135.00
0.7323			18.600	198.00	135.00
0.7343	47/64		18.650	198.00	135.00
0.7382			18.750	198.00	135.00
0.7402			18.800	198.00	135.00
0.7441			18.900	198.00	135.00
0.7480			19.000	198.00	135.00
0.7500	3/4		19.050	205.00	140.00
0.7520			19.100	205.00	140.00
0.7559			19.200	205.00	140.00
0.7579			19.250	205.00	140.00
0.7638			19.400	205.00	140.00
0.7677			19.500	205.00	140.00
0.7717			19.600	205.00	140.00
0.7776			19.750	205.00	140.00
0.7811	25/32		19.840	205.00	140.00
0.7874			20.000	205.00	140.00

Alternative Drill Series:

- #651 HSS, GP, 5xD, 118 pt, TiN
- #305 Cobalt, GP, 5xD, 118 pt, Oxide
- #732 Carbide, GP, 5xD, 130 pt, Bright
- #5523 Cobalt, GU500, 5xD, 118 pt, Bright
- #5519 Cobalt, GU500, 5xD, 118 pt, TiN